

Work Order ID 72182

Tuesday, July 19, 2011 2:27:38 PM



Page 1

Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Item Name: Quick Release Basket Mounting Installation

Stop



Start Date: 7/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: ME Date: 11-07-19

Tooling:

Date:

Run Start



QC: _____

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|-------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D350-607-2 | C | | | | | | | | |
| 100 | | 0.00 | | | | | | | |
| | DOCUMENT CONTROL | | | | | | | | |
| DC | Memo | 0.00 | | | | | | | |
| Document Control | Photocopy bluefile & type labels per PPPD350-607-411 CHG001 | | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

W 11 07 20 (1)
J. Gar BG 11-7-20

11/7/19

W 11 07 20 (1)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 72182

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Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 7/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-411

Reva

11/7/20

J

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/2/20

J

mf

11-07-20

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____









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NOTE: Date & initial all entries

Tuesday, July 19, 2011 2:27:32 PM

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|------------------------------------------------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|---------------------------------------------------------------------------------------|-----------------|---------------|----------------|--------|
| D3908-041  | | Manufactured | No | | | 110 | Each | 0.0000 |  | | | | |
| Crosstube Lug Assembly, Aft | | | | | | | | | | | | | |
| D3909-041  | | Manufactured | No | | | 110 | Each | 1.0000 |  | | | | |
| Crosstube Lug Assembly, Fwd | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | st510 | | | | 1 | | | | | |
| | | | | 70076 | | | | 1 | | | | | |
| D3910-37  | | Manufactured | No | | | 110 | Each | 6.0000 |  | | | | |
| Crosstube Lug | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | st507 | | | | 6 | | | | | |
| | | | | 69354 | | | | 6 | | | | | |
| D3984  | | Manufactured | No | | | 110 | f | 352.5900 |  | | | | |
| Rubber Extrusion, Crosstube | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST411 | | | | 352.59 | | | | | |
| | | | | 53707 | | | | 352.59 | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 72182

Parent Item: D350-607-411

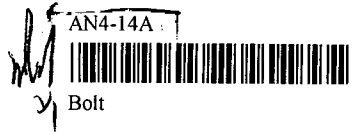
Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 7/19/2011

Required Date: 7/28/2011

Start Qty: 1.00

Required Qty: 1.00



Purchased No

110 Each

159.0000

16

16

Location

Loc Qty

Loc Code

ST357

159

117619

9

117872

150

Purchased No

110 Each

3,764.000

16

16



Location

Loc Qty

Loc Code

ST300

3764

117441

1517

117601

747

117885

1500

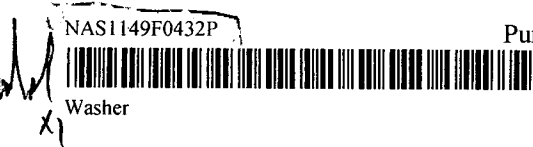
Purchased No

110 Each

312.0000

32

32



Location

Loc Qty

Loc Code

ST275

312

117291

112

118179

200

32

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

ICA-D350-607

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25.19.4 D350-607-441/-443/-445/-447 HELI-UTILITY-BASKET™

| QTY -441 | QTY -443 | QTY -445 | QTY -447 | QTY -411 | QTY -401 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|--------------------------------------|
| X | | | | | | D350-607-441 | HELI-UTILITY-BASKET |
| | X | | | | | D350-607-443 | HELI-UTILITY-BASKET |
| | | X | | | | D350-607-445 | HELI-UTILITY-BASKET |
| | | | X | | | D350-607-447 | HELI-UTILITY-BASKET |
| 1 | 1 | 1 | 1 | X | | D350-607-411 | QUICK RELEASE BASKET MOUNTING KIT |
| | | | | | X | D350-607-401 | CONVERSION KIT |
| | | | | 1 | 1 | D3908-041 | AFT X-TUBE LUG ASSY |
| | | | | 1 | 1 | D3909-041 | FWD X-TUBE LUG ASSY |
| | | | | 4 | 4 | D3910-3 | X-TUBE LUG |
| 1 | 1 | 1 | 1 | | 1 | D3911-041 | BASKET INSTL STUD ASSY (LOWER) |
| 1 | 1 | 1 | 1 | | 1 | D3911-043 | AFT EYEBOLT RECEIVER ASSY |
| 1 | 1 | 1 | 1 | | 1 | D3912-041 | EYEBOLT RECEIVER ASSY |
| | | | | 8 | 8 | D3984-030 | RUBBER EXTRUSION X- TUBE |
| 1 | | | | | | D4030-041 | LONG BASKET ASSY |
| | 1 | | | | | D4030-043 | LONG BASKET ASSY, LIGHTWEIGHT |
| | | 1 | | | | D4032-041 | SHORT BASKET ASSY |
| | | | 1 | | | D4032-043 | SHORT BASKET ASSY, LIGHTWEIGHT |
| 1 | 1 | 1 | 1 | | 1 | D4085-1 | PLACARD-INSTRUCTIONS |
| 1 | | | | | 1 | D4086-210 | PLACARD, MAX LOAD |
| | 1 | | | | 1 | D4086-220 | PLACARD, MAX LOAD |
| | | 1 | | | 1 | D4086-232 | PLACARD, MAX LOAD |
| | | | 1 | | 1 | D4086-243 | PLACARD, MAX LOAD |
| 6 | 6 | 6 | 6 | | 6 | AN4-13A | BOLT |
| | | | | 16 | 16 | AN4-14A | BOLT |
| 6 | 6 | 6 | 6 | 16 | 22 | MS21042L4 | NUT (OR MS21042-4) |
| 12 | 12 | 12 | 12 | 32 | 44 | NAS1149F0432P | WASHER |

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25-00-00

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